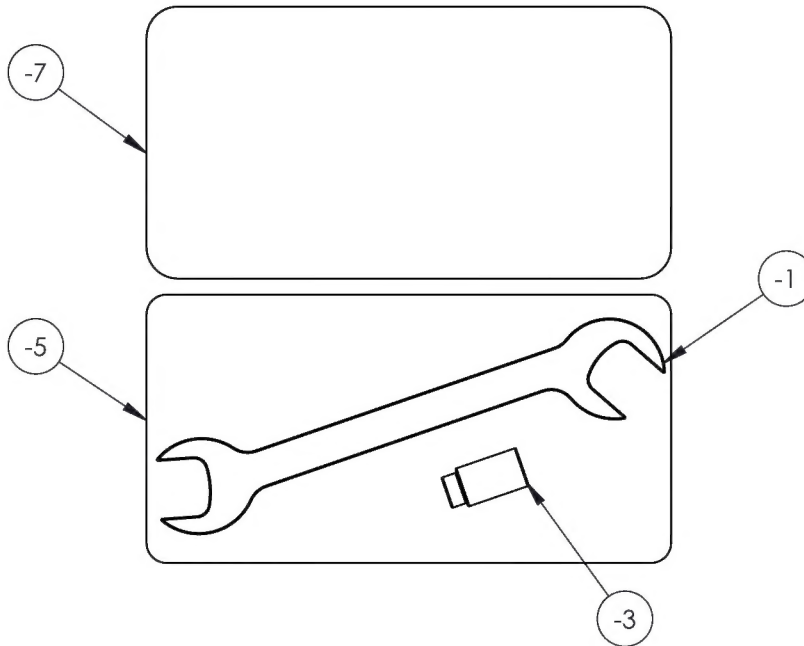


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	12/22/2015	RJC	JAG



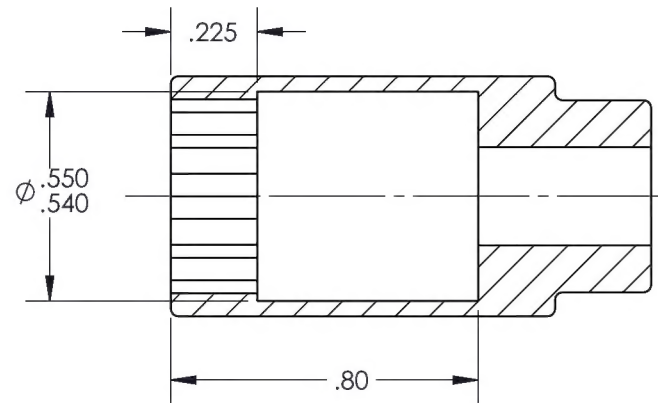
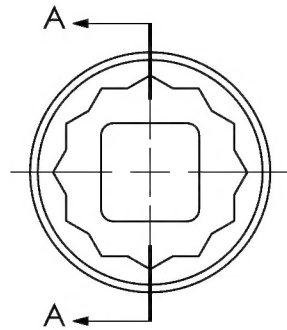
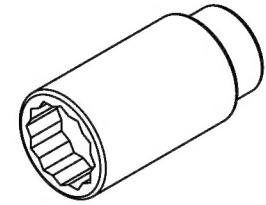
NOTE:  
REFERENCE PRATT & WHITNEY T/N ST13113.

<b>DART</b> AEROSPACE	
TITLE SPECIAL WRENCH TOOL SET	
DWG NO. RB ST13113	REV 1
DRAWN BY: CLOUGH	
APPROVED <i>J Gilbert</i>	
HEAT TREAT FINISH	
SPEC	
USED ON MODEL	
PRATT & WHITNEY	
SCALE 1:3	DATE 12/22/2015
SHEET 1 OF 4	

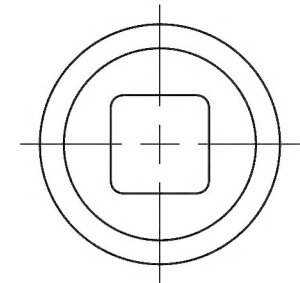
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		B/O	-1	1	WRENCH	STEEL	23mm ANGLED DOUBLE OPEN-END (MCMASTER-CARR #6032A26)	1
			-3	1	SOCKET	STEEL	1/4dr. 12pt. 7/16 (PROTO #J4774TAB) MODIFIED	2
		B/O	-5	1	BOTTOM FOAM	EGGSHELL BLACK	1.40 X 4.19 X 8.19 (I.R. SPECIALTY)	3
		B/O	-7	1	TOP FOAM CUSHION	EGGSHELL BLACK	.69 X 4.25 X 8.25 (I.R. SPECIALTIES)	4
		B/O	-9	1	CASE	PLASTIC	PELICAN CASE #APP-1060-E	N/S

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED



SECTION A-A

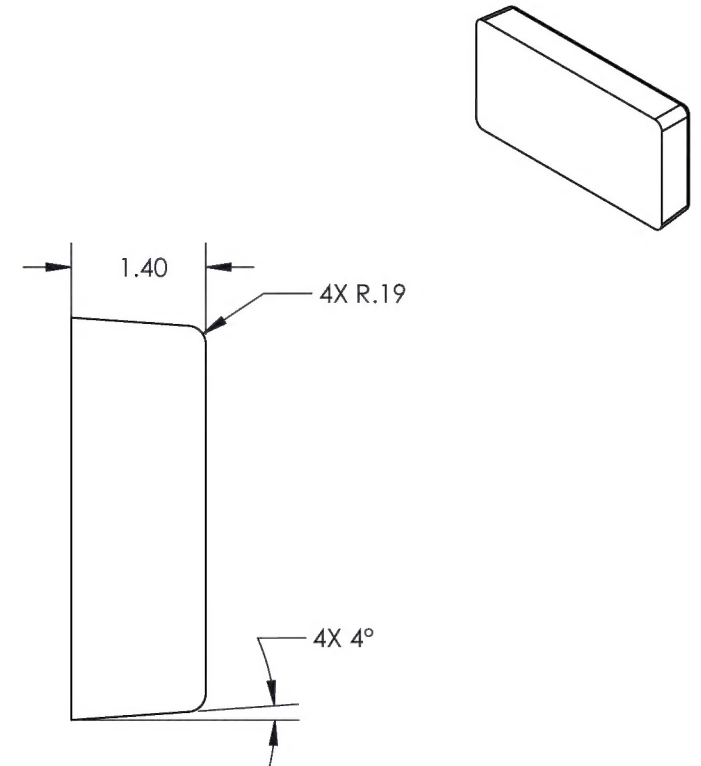
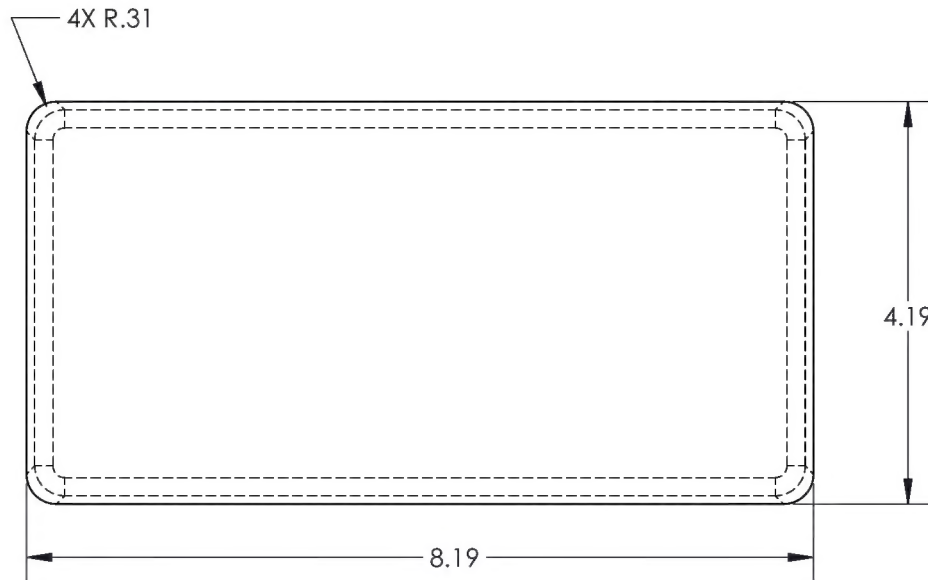


(-3)  
SOCKET

<b>DART</b> AEROSPACE	
TITLE SPECIAL WRENCH TOOL SET	
DWG NO. RB STI3113-3	REV 1
MAT'L STEEL	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH BLACK OXIDE
.X ± .1	ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	PRATT & WHITNEY
SCALE 2:1	DATE 12/22/2015
	SHEET 2 OF 4

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED

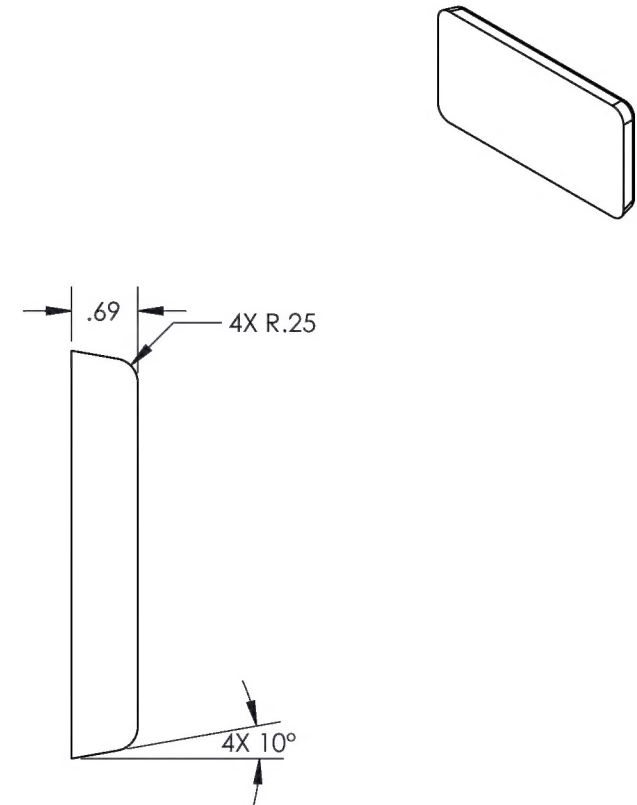
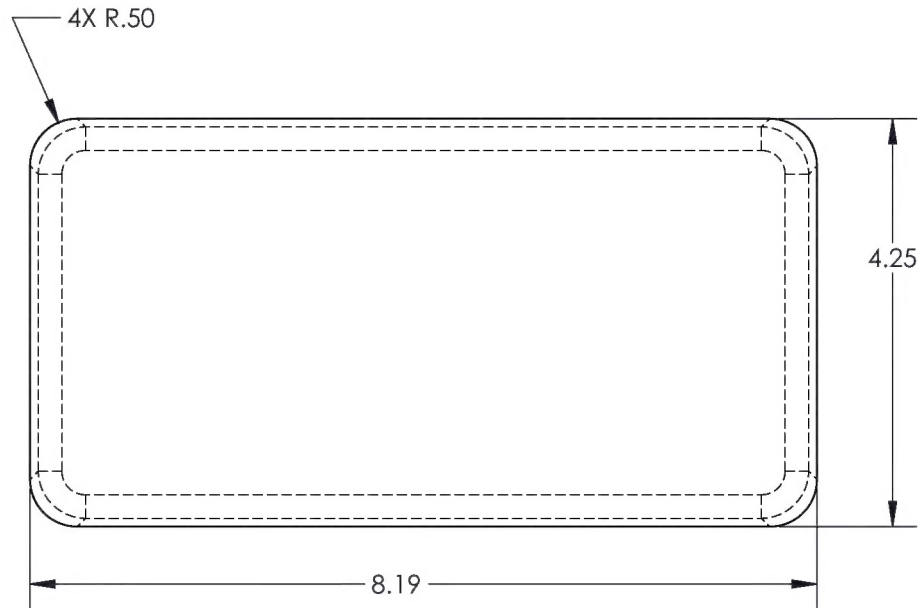


(-5)  
BOTTOM FOAM

<b>DART</b> AEROSPACE	
TITLE SPECIAL WRENCH TOOL SET	
DWG NO. RB STI3113-5	REV 1
MAT'L EGGSHELL BLACK	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	PRATT & WHITNEY
SCALE 1:3	DATE 12/22/2015
	SHEET 3 OF 4

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



(-7)  
TOP FOAM CUSHION

<b>DART AEROSPACE</b>	
TITLE <b>SPECIAL WRENCH TOOL SET</b>	
DWG NO. <b>RB STI3113-7</b>	REV <b>1</b>
MAT'L <b>EGGSHELL BLACK</b>	DRAWN BY: <b>CLOUGH</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	<b>PRATT &amp; WHITNEY</b>
SCALE <b>1:3</b>	DATE <b>12/22/2015</b>
SHEET 4 OF 4	